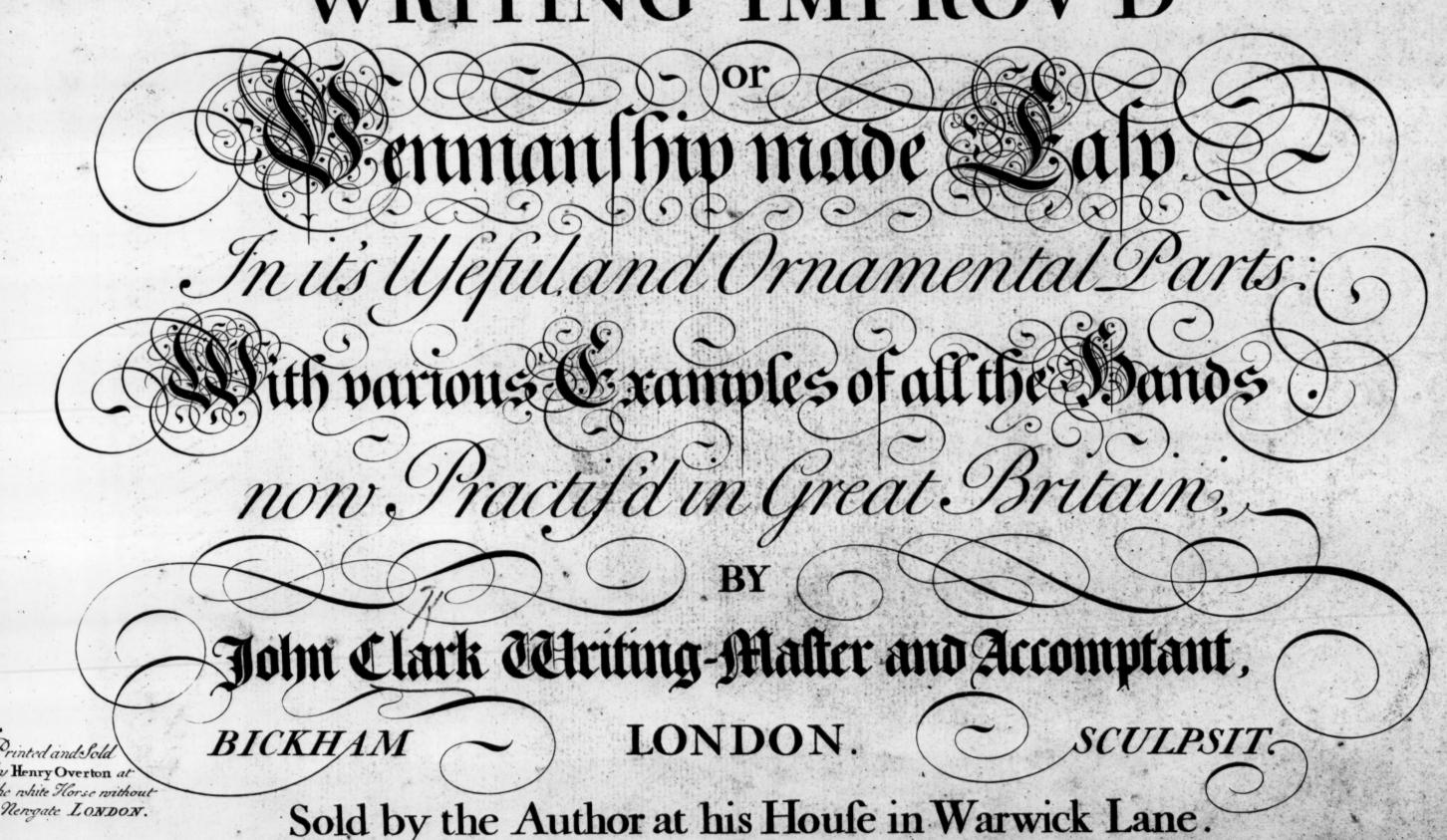


WRITING IMPROV'D



Printed and Sold by Henry Overton the white Horse without

Sold by the Author at his House in Warwick Lane.



To the R. Hon. Samuel Stanier K. May it Please Yo. Lordship. It is well known that the Art of Lenmanship had scarce ever reach'd that Degree of L'erfection it. is now arrived at, had it not been forthat generous Encouragement which the most Considerable Iraders have all along been pleased to afford it. And this particular Honour may without partiality beaforibed to our own Nation, that Writing and Accompts, notefs than Drade and Commerce have given us the Precedence above all others. The natural Dependance which the Art of Writing and Drade have oneach other made me think so great and well known a Name in Commerce as yo Lordship's, would be the best Protection to this Essay. Besides which that High and Eminent Station wherein your Lordship's so worthely placed, as the Supreme Magistrate of this Metropolis, together with your Savourable Disposition to encourage all good Endeavours for the Service of the Lublick, direct all the ufeful Arts and Sciences to you of Courfe, and make it your Lordships indisputable Right to be a Latron. By thefe Motives my Lord I was induced to hope this Lerformance might be honoured with your Lordship's Acceptance, and the Author pardon'd the Liberty he has taken to subscribe Spril y 29, 1714, Sour Lordships, Most humble, & obedient Serv. Sour Cohn Clark John Clark.





HE Apologies of Authors being generally but little minded, I shall decline every Thing of that Nature; and only acquaint the Reader, That in a former Book (Entitul'd the Pen-Man's Diversion) I attempted an Improvement of Writing, particularly the Round-Hand) with such Success as encouraged me to larly the Round-Hand) with such Success as encourag'd me to hope this Performance would not be unacceptable to the Inge-

The Round-Hand being of general Use, I have shewn the greatest Variety it in about Twenty four Pieces, written after different Modes, that the Cuus may chuse for themselves what they think most beautiful and proper for eir Imitation: Tho' the plain Manner of those Pieces of Writing, which e put with the Alphabets of the Round-Text and Round-Hands, is what recommend as the best, to all who are willing to follow my Directions.

The other Hands being either for Ornament, or Use of such who belong to Law, and admitting of little or no Variety, I contented my self with wer Examples of them, but such as might be most proper for the Learner imitate.

As for the Ornamental Part of Penmanship, I have endeavour'd to affift ose who have a Genius that Way by giving them some Useful Hints in the roduction, and shewing by the Examples, what fort of Dress every Hand Il properly admit of. It must be confess'd, This is not of Use to Men of finess; or any necessary Qualification of a Master, any further than Custom, d the Practice of the most Ingenious Pen-men bave prevailed to the making. 6. Writing is the most substantial Part, the Improvement of which all Penn should propose to themselves chiefly to study. But yet the practice of Striking, Sprigging of Letters are pretty Ingenious Exercises for Youths at their sure Hours, and may also serve to please such who admire the Fancy of the , as well as the solid Uses of it. From hence appears the Folly and Ill Nature of a LATE AUTHOR, in

Violent Noise be has made about Sprigging of Letters, and Penciling of urishes; and the scurrilous Treatment of all other Pen-men upon that score, Whether he had given the World his Opinion or no, yet it had been true certain in the Nature of Things, that these are Matters but of a Trivial ture, in Comparison to Writing; and therefore deserv'd not to be made the

asson of much Cavil and Dispute.

But (as ill Luck would have it) this very Author has declar'd as much bimself; and to shew that it was his Real Opinion, put himself to the Expence of getting another Mercenary Hand to tell the World in express Terms, That these are no Part of Writing. Besides, there's this piece of Injustice over and above in such Reflections; That they were made for what this Author takes the Liberty to practise bimself, unless those Sprigg'd Letters and Pencil'd Flourishes in his own Book, were not of his own doing. Nay, which ought to be a powerful Argument with a Man in whom Velde, Materot and Barbedor are all Reviv'd: These Practices were not only very common with those Famous Masters, but the particular Excellency of the greatest of them all lay here, as is well known. And it had been but Civil even to himself, and those great Authors consider'd as reviv'd in him, if he had not enlarg'd in the Praise of the Art of Sprigging and Flourishing, yet (at least) to have spoken handsomly on't, and especially not to have rail'd against it in such a malignant Manner as he has done.

Could any Man ever enter so deep into a Plot against his own Character and Reputation, as to design to contradict, and by that means Expose himself in so many Respects? If not, then how could this Author tell the World, That the Preface to his Book has no other Design than to preserve the Art of Writing from Contempt: But he, of all Men, cannot think that the Noble Art of Writing can be in Danger of being brought into Contempt by the Use of such Ornament, because Velde thought otherwise above a hundred Tears ago; and can Velde Reviv'd think after a different Manner? Besides, be very well knows, That several Late Authors, some of whom he intended to cast this Reproach upon, have made very considerable Improvements in Writing itself, abstracting from the Ornamental Part, about which all the Contention is rais'd. So that 'tis plain, he could not believe, with all his Credulity, That there was any real Danger of Contempt coming to the Art: And if there was no prospect of Danger, there could be no room for talking of a Design to vindicate and preserve the Art; and if he had no other Design, as he declares he had not, then this Author's Preface was written without any Design at all, if we dare take his own Word for't. But I'll be kinder to him in this Respect than he is to himself, and suppose him not to act without some Design: And what that was, is easily discover'd from the fine Complements be pays to himself, and the rude manner in which be Treats the rest of his own Profession.

As for bimself, we are told of his brave heroick Designs, to preserve the Art of Writing from Contempt, of the long standing of his own Reputation; of the vast Encouragement he has met with from many Eminent Merchants and others, and of his honest Intentions to serve the Publick; and by the way, I-wish bim for of the late Discoveries he has made of his honest Intentions to serve the Publick; more such will unquestionably heighten his Reputation considerably, and procure him yet greater Encouragement from Eminent Merchants, ALDERMEN, and others. As for all the rest of the Prosession, they are Empiricks, senseless Pretenders, Men of tittle Knowledge, wanting Merit, guilty of intolerable Fraud and Imposition, betrayers of Youth, and such as lead them into a Labyrinth of Errors; Persons driven to mean Shifts, in hopes, by amusing the Ignorant, to gain the Reputation of Masters.

Certainly a Man who talks in this Stile can have no other Design than to make a Merit, by endeavouring to render all the Professors of Writing, besides himfelf, mean and contemptible. To have Vindicated the Art, it had been sufficient sirst to have shewn the Desects of the Performances of other Penmen, and then to have mended them; and all this without abusing their Persons, in such a manner, as discovers much less of the Gentleman-like Education he has had, than of the Breeding and Discipline of a certain Place, which is beneath men-

It is true, those Persons who have imposed upon the World other Men's Performances for their own, deserve Censure as well as such whose Love of Novelty and faulty Indulgence of a loose and ungovern'd Fancy, have led them to such Extravagances in twirling the Heads and Tails of their Letters one among another; that instead of Pieces of free and Natural Writing, they have rather given us a lively Representation of that ludicrous Game well known in all Writing-Schools; and which often proves of so had Consequence to the Boys. But then he should have consin'd his Satyr to them who deserv'd it, and not have lash'd about at Random, as if all who had appear'd in Publick were alike guilty; or he himself were so blinded by Passion and ill-Nature, that he could not distinguish Characters, and know Men of Meris from meer Bussions, or empty Pretenders.

Since the Beginning of this Undertaking, I have met with several Per who thought all Printed Writing was only Engrav'd upon a Plate, with an Original first perform'd, with an Exactness answerable to what it discon when taken off. Therefore for the Information of those who are unacquain with Things of this Nature, I shall take this Opportunity to tell them, T fuch Writing is first done upon Paper, with an Ink without Gum; and to off from thence upon the Plate; by rubbing the Back of the Paper with a Burn er, till the perfect Impression of every Stroke and Letter is left behind; so the Engraver goes over upon the Plate, what was first perform'd upon the Pa And the every Stroke generally appears as perfect as 'twas when first Written, it requires so Nice a Hand, as well as so good a Judgment, for the Engrave come any thing near to the Freedom of the Pen, that our Nation has bith afforded us but two Persons who arriv'd to any considerable degree of Excel in their Endeavours that way, and they are the Ingenious Mr. John Sturt, Mr. George Bickham, and both of them have done that Justice to the Pen publickly to acknowledge, there is something in its Performance when manag' the skilful Hand of an Artist, so exquisitely fine, as not to be reach'd by the ver; and consequently not to be represented in a printed Copy.

I have here taken Liberty to write over [fol. 8.] a piece of Round-Hand of the famous Coll. John Ayres's Tutor to Penmanship, and [fol. 11.] and Piece of the same Hand, out of the Ingenious Mr. Ambrose Perling's C Book; also [fol. 19.] one out of Mr. Charles Snell's last Book. And if Curiosity leads you to compare them together without Prejudice, you may easily the Improvements which have been made in that Hand; which I hope may vince impartial Persons, That all Mr. Snell's mean Insinuations of other P Counterfeiting his Works, and of his own preserving the Art of Writing Contempt, and the like, are equally Vain and Romantick, as they are Mali

and Groundless.

May 19.

JOHN CLAR

AN

INTRODUCTION

TO THE

ART of WRITING.

Shall endeavour to make this Performance Useful to those, who desire to Write well for common Business; as also to such Teachers who want to be instructed in the First Principles of the Art of Writing. And therefore I shall not trouble you with a long unnecessary Account of the Dependance of all the Letters in the several Alphabets upon one another, that being easily discover'd (fo far as is material) by any one who knows but the fun-Letters of each Hand, which I shall only mention, and leave the rest own Observation. Tho' a late Ingenious Author has been so mistaken in this is to Affert, That a Round Hand d, depends upon o and b, b upon b, and tis plain, o and I make either of them: But there are many Things of this ich either shew how little he is us'd to Thinking, or that he intended to earner's Head with empty Theory, instead of informing his Judgment. He also That I depends upon b, when 'tis certain that I is a Fundamental Letter, rather depends upon l and n, or the Right Line and n; but as these e Foreign to the present Design I have in View, so likewise out of Respect son, and the long standing of his Reputation, I shall pass them over among er Absurdities of this Nature.

The feveral forts of Hands now in Use among us, may be divided into two Branches, Viz. Those of absolute Use for Business, and those which are only Ornamental. Those of absolute Use may be reckon'd Six, the Round Hand and Italian, in which most of the common Affairs of Trade, and the ordinary Business of Life, are written by all Europeans; the Engrossing, Square-Text, Court and Chancery Hands, in which all the Various Business of the LAW is generally Transacted and Recorded. The other Hands, Viz. The Old English, the Roman and Italick Prints, the German Text, &c. are only made use of by way of Ornament, or for Curiosity in some particular Cases, and therefore the Writing of 'em is not esteem'd of such necessity to those who are intended for Common Business.

The principal Things to be aim'd at in order to write any Hand well, are these Two. First, To get an exact Idea of a good Letter, which is done by a frequent and Nice Observation of a Correct Copy. The Other is, To get such a Command of Hand, as to be able to express, with the Pen, that Idea upon the Paper, which is attain'd by constant and careful Practice after good Examples; the Learner being first inform'd of the most necessary Things to be observed in his Practice of that Hand he intends to be Master of. I shall therefore,

A

I. Mention

An INTRODUCTION to the ART of WRITING.

I. Mention some Things to be generally observ'd in Writing.

II. Give some Directions for holding the Pen.

III. Shew the Nature of the Pen, with particular Rules and Proportions for the writing of each HAND.

IV. Give some Useful Hints concerning the Ornamental Part of Penmanship.

V. Lay down some proper Directions for young Persons, when they first enter upon Business, in order to bring them to write a good Hand with Expedition, and to make them place Figures after the most Beautiful and Practical manner.

I. The Essential Properties of a good Piece of Writing, are a due Proportion of the Characters throughout the whole; a just Distance between the Letters themselves, as well as the Words; with a Natural Leaning or Inclination of the Letters one to another; a clean smooth Stroke, perform'd with a Masterly Boldness and Freedom, without which, the most regular Piece is like a dead Corps, whose Features, tho' they may be exact in Symmetry, yet want that Spirit which only can render it an Object both Valuable and Delightful.

The Proportion of the several Letters in most Hands, are generally regulated by the o and n, therefore let the making of them be first carefully practis'd, and then the other Letters which come from them, all which must be of the same width and

fulness of Stroke as they are of.

The Proportion and Shape of the Letters in any HAND, ought to be the same, whether they are written in a large or small size; therefore let every HAND be first learn'd in a large Character, which will not only sooner fix the Idea of a good Letter in your Mind; but also give you a greater Freedom, and in a shorter Time, than writing of the small will. It is certain, that the lesser is always contain'd in the greater; and he that attains to write any Hand large, may soon write it as small as he pleases.

Let all Strokes, which are the constituent Parts of a Letter, (or as some call them) the Body-Strokes, be made with the sull of the Pen, and of the same Thickness one with another, as near as is consistent with the Nature of the Hand you

are writing.

Let all Strokes which joyn the Constituent Parts of Letters, or the Letters themfelves together, be made with the Corner of the Pen, and as fine as the Hand
will admit of; which Strokes must always have some Proportion to the Body-stroke,
and must be thicker, or finer according as the Character is lesser, or Greater: Turn
not your PEN, neither alter the Position of your Hand, but let it move with a
steady easy Motion, and perform every Letter without Catchings and convulsive
Flutterings.

Let the fine Strokes answer one another, in a kind of Opposition, and in many

Hands run nearly Parallel.

Let all the Letters which have not Stems above or below the Line, be even Top and Bottom. Let those which have Stems above the other Letters, be equal to the l, except the t, and a few other Letters in some Hands. Let those have Stems below the Line be equal in length to the j, some few excepted, may be seen by the Alphabets of the several Hands in the Examples.

Let the Capital Letters be equal in height to the little l, and a small !

stronger.

Let the Distance between Words be double to that between Letters.

Let the Lines be of such a Distance that the Stems of the Letters may not into one with another; to prevent which, they must be at least twice the length of a sunder.

II. The next Thing is Directions for Holding the PEN, and sitting to Write.

Hold your PEN between the two Fore-Fingers, extended almost straight the Thumb bending a little outward, and in your Right-Hand, with the Hollo of the PEN downwards, and the Nib slat upon the PAPER: Let it is tween the two upper Joynts of the Fore-Finger, and upon the End of the lone, about an Inch from the Nib of the PEN, the Ends of the little Finge that which is next to it, bend in towards the Palm of the Hand, about half a

distant from the End of the Middle-Finger.

Let the Book or Paper lie directly before you, and your Hand rest only Top of your little Finger; let no other part of your Hand or Wrist touch the per or Desk, rest your Arm very lightly between the Wrist and Elbow. Kee Body upright, and from touching the Desk; Let your Elbow be almost control your Side, and the Pen pointing towards the outer part of your Right Should that a Line being drawn from the inner part of the Arm, at the bend of the bow, to the Nib of the PEN, will be nearly at right Angles with the Line writing upon. And for the Slope Hands, turn your lest Side a little to the DESK; but for all the upright ones, let the Body be directly before the Right Elbow turn'd outwards from your Side; so that a Right Line drawn from the inward Bend of the Elbow to the Nib of the Pen, will make angle near 45 Degrees with the Line you are writing upon. Let the We your Body rest upon your Lest ARM, and the Paper be kept down with Lest HAND.

Take care of preffing hard upon your Pen in writing any Hand.

III. As to the Nature of the Pen, and the particular Rules and Proposition writing each Hand, tho' they might be swell'd out to a very great Numberlarging upon every Critical Nicety; yet I shall deliver only such, as in ment are most Necessary, most Beautiful, and most applicable to Expractice.

but fince there is as great a Variety of Opinions among Mankind, as there is of tures and Complexions; I make no doubt but some, thro' Prejudice or Ignorance, I condemn the most RATIONAL PROPOSALS that can be offer'd deteresore in Vindication of the following RULES, I say, That they are product partly of my Own Experience, and partly of my strictest Observation of the Perfermances I have hitherto met with; and whoever shall gain a Habit of Wrig according to these Proportions, may, without much Difficulty, turn his Hand to y other that may strike his Fancy more agreeably.

The Round Hand and Round Text.

HE Round Hand, or Round Text, is written with such a Pen as requires but little pressure to perform the sull Strokes; let its Nib be about the breadth of e sull Stroke; and that part which lies next the Hand when you write, be a small atter the Shortest and Narrowest.

This Hand is compos'd of an Oval and Straight Line, and leans to the Right, making Angle with the Line you write upon, equal to 58 Degrees; or thereabouts.

The Fundamental Letters are 1, 0, n, j. n.o.f. Inch. It Rules

Let the inward width of the o, be equal to half its perpendicular beight. I Shell of Glarke. Let the inward width of the o be equal to half its slope beight. Sall less by 13.

Let the length of the l be equal to twice the length of the n at least, and not ex-

Let the j be equal in length to the l. 2 of her pendigular Hight hall

Let the Thickness of the Full Stroke be equal to one fifth part of the width of the n; nd when a strong Hand is required, it will bear one fourth part of the width of he n. 4 of winward with. Shed.

The Manner of Joyning the Letters is best discover'd by the Examples, but Observe, that the Space between each Letter appears to the Eye, nearly equal in Area to the Vhite, contain'd in the o or n.

The Principal Joynings, and Meeting of Letters, are these following.

1. When two right Lin'd Letters meet, and join in the Middle, as ui, Il, th, nu, i, ib, &c. the Distance is equal to the inward width of the n.

2. When two Ovals meet, as oo, ve, bo, og, &c. the Distance is equal to half n.

3. When the Oval and the Right Lin'd meet, as oi, ui, bu, on, fo, ho, &c. the Ditance is equal to \(^2\) of the width of n.

4. When the Right Lin'd meet, and joyn with a turn at the Top of the following Letter, as nn, an, in, my, &c. the Distance is equal to n and half n, the half being alow'd for the Turn at the Top, and the joyning Stroke; but when they come be-

ore x or s, or z, as is nx, iz, &c. then the Distance is about n and & n.

5. When half Oval Letters come before those that are Right lin'd, and join in the Middle, as ci, eu, xt, the Distance is equal to n and half n; but when they join

with a turn at the Top, as ew, xn, cy, &c. about the thickness of the full Stroke, may be allow'd for the turn, and when they come before the s, x, or z, as es, ex, ez, the Distance is near twice the width of n.

Move your Hand, and turn lightly upon the End of your little Finger, and endeavour to make a whole Letter at one continued Stroke, and give the full and small Strokes without turning or taking off the Pen; but when your Hand wants easing, you may, for your conveniency, take off the Pen, tho' it be in the Middle of a Letter; yet never in a full Stroke, but only where it may be continued without being afterwards discern'd, or any ways prejudicial to the Letter.

Let the bair Strokes of the n m, &c. be carried out from about the Middle of the Body-stroke, and let the Turn at the Top and Bottom of the last Stroke, as well as the other Turns of that kind, be alike; and then there will be an Agreement be-

tween the Fine, as there is between the Body-Strokes.

The Italian Hand.

THIS Hand is written with the same Pen as the Round Hand; only the Nib somewhat finer, and the Slit longer, that the Shades may be made at once, without daubing and after-touches.

The slope and Fundamental Letters, the same as in the Round Hand.

The width of the o and n is equal, and about one fourth part of the flope beight; the joyning the same with the Round Hand: The Distance of the Letters about the width of the m.

The Engroffing Secretary HAND.

THIS Hand is written with a firm short-slit Pen, whose Nib is rather broader than the Right-lin'd Body Stroke, and the outward part thereof next the Thumb somewhat shortest. In writing of this Hand, as well as all the Black or Square Hands; it is very necessary to hold the Pen more upright, with the Fore and Middle Fingers more bending than in the Round Hands, and the Pen a little on one side, upon the shortest part of the Nib.

Let the Letters stand exactly perpendicular to the Line.

The o and n are both included in a Square, and the width therefore of each, from outside to outside, must be equal to their height.

The Fundamental Letters are o, n, v, l, j.

The Thickness of the Perpendicular Strokes, about one fifth part of the height of the n.

Let the Angles at the Top and Bottom of the n, m, &c. be exactly equal, and then the Hair-Strokes will run Parallel.

В

Let the Back strokes of the o, d, b, &c. be made at once, and near as thick as the opposite dark strokes.

Let the length of the l and j be twice the length of the n, and not exceed 2 in.

Let not the width of the Stems exceed the Bounds of the n.

Let the Distance between the Letters be equal to the Distance from Stroke to Stroke of the n, the Circular Letters Excepted, which are regulated as in the Round Hand. The manner of Joyning is best seen by the Examples.

The Round Hand being generally us'd instead of the Running Secretary, I have omitted giving any Examples thereof, and shan't trouble the Learner with RULES

about it.

The Square or Secretary Text HAND.

THIS Hand is written with a firm Pen, whose inward part of the Nib next the Hand, is somewhat the shortest, in order to the more easy making of the Oblique Strokes, at the Top of the a, q, g, &c. fainter than the other.

The Letters of this Hand stand perpendicular to the Line.

The o and n are both included in a Square.

The Fundamental Letters are c, o, i, n, a, l: The Thickness of the perpendicular Stroke is about one fourth or one fifth part of the height of the n, the l, is twice the length of n. Let not the width of the Stems at the Top exceed the Bounds of the n. Let the Hair-Strokes be Parallel.

Let the Squares be cut sharp at once, without After-touches and Spurs. Let the Back-strokes of o and d be of the same Thickness with the Fore-strokes; and let the Point at the Top of o, a, g, q, be in the Middle between the two Strokes.

The Court Hand.

HIS Hand is written with a short-slit Pen, whose Nib is broader than the downright Strokes, and its outward Part next the Thumb, considerably the shortest. Let the Letters stand perpendicular to the Line, or rather a little inclining to the lest.

The Fundamental Letters are u, o, v, l, b, c, f.

The inward width of n and o is the same, and equal to the Thickness of the down-

right Stroke, which is equal to one seventh part of the height of n.

Let the Distance between Letter and Letter be equal to the inward width of n, except when the Circular Letters, or Right Lind and Circular come together, which generally touch, as may be seen by the Examples.

Let the *l* be twice the length of the *n*, and the Top (or Stem) an Isosceles Triangle: Then the Angular Point between the two equal sides will be half the length of the *n*

above the Tops of the other Minums, and of the same height as the Top of a, c, t, s. The Marks of Abbreviation may be seen by the Examples; and the may of Abbreviating, best known by Practice in such Business as the Hand is design'd

Let the Right Lin'd Hair-strokes run Parallel one to another, and have the Inclination to the Line you write on, as the Body-Strokes of the Round Hand; that the Hair-stroke being continu'd to the Line, it will make an Angle of 58 Degrees thereabouts.

Let the Round r always follow the o, and the Long r all other Letters.

The Set or Running Chancery-Hands.

THESE Hands are written with a Pen made as for the Court Hand, tho' so what more Square at the Nib, and may be easily Learn'd by one who can we the Court, without any further Direction than an Observation of the Examples, a little Practice; and being so easie to write, and only us'd in the Court of Chant there is no need of troubling the Reader with Rules about it.

The German-Text.

THIS Hand is written with a Short-slit Pen, whose Nib is Square, and rate Broader than the downright-Strokes of the Letters.

Let the Letters stand Perpendicular to the Line.

The Fundamental Letters are i, o, l, n, v.

The Thickness of the Perpendicular Stroke is equal to one sixth part of the Height of n.

The width of the n and o is Equal, and about one third of the Height. The Length of the l is Equal to the Height of n and half. The outward Bounds of Stem must not exceed the width of the n. Cut the Squares at the Top and Bott of Letters at once, without Spurs and After-daubings, not exceeding in Length thickness of the Body-strokes.

There are many Things more relating to Writing which might be said; a many that are only to be discover'd by Practice and Observation: But what I had done is sufficient by way of Introduction, and for the rest, together with the Prands, I refer the Learner to the Examples, and recommend them to his Care Imitation.

And as the Rules for Poetry are only to Assist, and not Confine a Genius, so the Directions may serve the Learner, till he arrives to such Judgment, as to give a fre Liberty to his own Fancy.

en, according to the usual Liberty allow'd to Painters and Poets, he may om them as he pleases; so he does not run to any unnatural Extreams. I the same Liberty my felf, in the following Examples, wherein I have n'd to no Man's particular Rules; but confidering the Nature of the PEN, om of the Hand in Writing, I have made the Examples agreeable thereto, to the Best of my Judgment.

e next Thing to be taken Notice of is the Ornamental part of Penmanship.

this has been exploded by some, because not of immediate Use in Business, hro' Ignorance and want of Capacity to do any thing agreeably that way; ent is allowable in this, as well as in any other Art or Science. And as it is attain'd without a Laborious Practice, so it is not to be dispos'd of without Confideration. 'Tis what no Man, who pretends to the Name of a R, ought to be Ignorant of; neither ought he to lay so great a stress to value himself for any Performances of that Nature.

nament confifts of two Parts: The Inventing and Composing of Proper Strokes, German-Text Capitals, Knots, and various Figures of Birds, Beafts, &c. is the performing of Flourishes or Letters by a quick Motion, which is

ing or Command of Hand.

of these proceeds from a peculiar Genius, and is the Effect of a good found Judgment, and is hardly to be Taught or Communicated; but yet ng HINT'S may be of Service to one whose Inclination leads him and who stands in need of Assistance. Be often observing what has been e best Masters. Let not your Ornament obscure your Writing, but let it d Natural; not full of Strokes in some Parts, and in others empty and the Strokes turn and play over one another with as much Wantonness, as you can, not running too much upon the spiral or Parallel; let not two es cross, but let them answer one another, and lie all the same way des in a Picture. Let not two Strokes cross one another in the same endeavour to make a few Strokes well plac'd, rather than a Croud withler or Beauty.

nd Part which is call'd Striking, or Command of Hand, is of two Sorts, the

e French.

Manner is perform'd with the hollow fide of the PEN held towards is most proper for Business, because the Fulls of the Letters are laid, and

held as in writing the Round Hand.

r is perform'd with the bollow fide of the Pen turn'd towards the End of Finger. This is most proper for Figures and Flourishes, and the Italian, and with small Round Hands, but it is by no means to be allow'd of in Letters Text. Either of them being made use of in their proper Place, and th Boldness and Neatness, by a Judicious MASTER, will appear and give a pleasant Air to a Piece of Writing.

The Centre of Motion in striking is at the Shoulder, from whence let your Hand and Arm swing together with a Sprightly Motion, without resting upon your Hand, and touching the Paper with any Thing but the PEN, which must not be turn'd in the Hand while you are making of any Stroke. The flower the Motion the furer; but yet there must be such a Boldness and Freedom observ'd, that the Stroke may be fmart and clean, without Roughness, or any Flats and Corners.

V. The Last Thing propos'd in this Introduction, is to lay down some proper Directions for young Persons, in order to bring them to write a good Hand with Expedition; and to make and place Figures after the most Beautiful and Practical manner.

I have often found by Experience, that many who have written a tolerable Hand at School, after they had been sometime employ'd in Business, have been oblig'd to apply themselves to a MASTER for his Affistance, to recover that Hand they had

loft through their own Negligence.

Therefore to prevent this, and to write a good Hand with Expedition, it is absolutely necessary, that upon your first going into Business you take time to write every Thing well; and have regard to the true Shape of every Letter; and that you carefully avoid all unnecessary Strokes, as well as long Stems in your Letters; That you: fit with your Body upright, and lean very lightly upon your PEN and Right Arm; That you let your Hand move with an easy Motion, and without Hurry, performing as much with the continued Motion of the PEN, as you possibly can, without straining or carrying it beyond what you can Command with Freedom and Ease. This being carefully observ'd, you will in a short time get such an habitual Freedom, as that you may write a good Hand with great Expedition, and Pleasure. As for the placing of the Figures, there are feveral ways which look well, as may be feen by the Examples; but to me the Order and Manner of those which are in the first Plate of the Round Text appear most Uniform and Beautiful.

Observe that your Figures be always made considerably Larger than your Writing; and when they stand in Columns by themselves in Books of Accompts, they look best when Upright; but when mix'd with Writing, somewhat Leaning. The making of a good Figure is as commendable as the writing a good Hand; and therefore I Recommend the Practice thereof to all such, as would be thought Qualify'd for Business.

I very well know that some who set themselves up for Criticks, and cavil at every thing they are not concern'd in, will with their usual Grimace and Toss of the Head, pretend to be Witty upon this Performance, to shew what Masters they are at Ridicule and Banter. But since the best Things have been made the Subject of Railery by Men of little Judgment, and less Honesty; I shall not be concern'd at their utmost Efforts; being fatisfy'd that I have sincerely endeavour'd to Improve that Useful and Commendable Art of fair Writing.

And I am induc'd to hope, That they whose Judgment is unbias'd by Ill Nature,

will not think my Endeavours altogether in Vain.

The ENGRAVER to the READER.



HE Author of this Performance was the first Penman I receiv'd any Knowledge from, in the Art of Writing, by Engraving a small Copy-Book for bim, about Six Years ago, Intituled the Penman's Diversion, in which the Writing was fo well Perform'd, that it both gain'd him a Confiderable Reputation, and brought no Discredit to the Engraver.

This introduc'd me to the Acquaintance of that Ingenious Penman, Mr. George Shelley, who feeing and likeing what I had done, ther the Author's New manner of writing the Round Hand, was pleased to fend for me, and employ'd me in Engraving a large Copy-Book.

Afterwards I Engrav'd a Copy-Book for that Eminent Penman, Mr. Charles Snell, and some Pieces for the Ingenious Mr. Robert Moore, and several others of the best Masters, from whom I received Extraordinary Encouragement. All which I Acknowledge to be owing to the Instructions I first had from this Author.

And whilst I was employ'd by the other Gentlemen for about the space of Six Tears, he in that time made such Improvements in the Art of Writing (which will plainly appear in this Book) that I think my felf oblig'd in Justice to him, and bis Performance, (tho' neither stand in need of my Commendation) to acquaint the Publick that I Engrav'd the Plates of the following Sheets, from the best Originals I have hitherto wrought after; being perform'd by him the Pen, with so much Freedom and Correctness, both in the W Striking, that I was surprized with New Beauties in every Piece I Endeavour'd the utmost Exactness in Performing my Part, yet I con bly reach his.

And indeed, in Writing as in Drawing, when perform'd with Ju Neatness, there is a Beauty and Delicacy impossible for any Grav up to. Because Writing is perform'd by a Swift Motion of the makes Freer than the Slower Motion of the Graver can ev The Be uty of Writing depends very much on the Ink Raebich he Fluid, works itself with Ease into the Paper, and lies smooth and agt Eye. Whilf the Printing Ink being of a groffer Body, and require lence as that of the Press, to force it into the Paper, makes it and less beautiful.

Therefore with all these Advantages, 'tis certain a Curious B must needs Excel a Curious Piece of Engraving, supposing both qual Judgment and Care. By this Acknowledgment I do In to all the Ingenious Professor of the Art of Writing

and a reach is by a gualish un al Alb I Ball, will appear

Committee of the second of the

I man en ant lead and to die . Own on tel al-llean paletie of requirient con priestatives. ADVERTISEMENT.

T the Hand and Pen in Warwick-Lane, near St. Paul's, Young Gentlemen are Boarded, and Taught by the Author, to write all the Hands now in Use, after the most free and Beautiful Manner: Arithmetick in all its Parts, after an Easy and Concise Method: Merchants Accompts, or the Italian Manner of Book keeping in all its various Branches, as now practifed by the most Eminent Traders and Accomp-

1BCDDEEFFGHJRLMM ltuyrnmceoxsvmffsadbagphyjkkhadaggzo) Education either makes or marrs us; and Governments, as well as private Families, are concerned in the Confequences of items abcdefffghikllmnoppgrssstttuvnixyyz in MSOPPRITUVIVIÇIZ C.S. 1234567890.

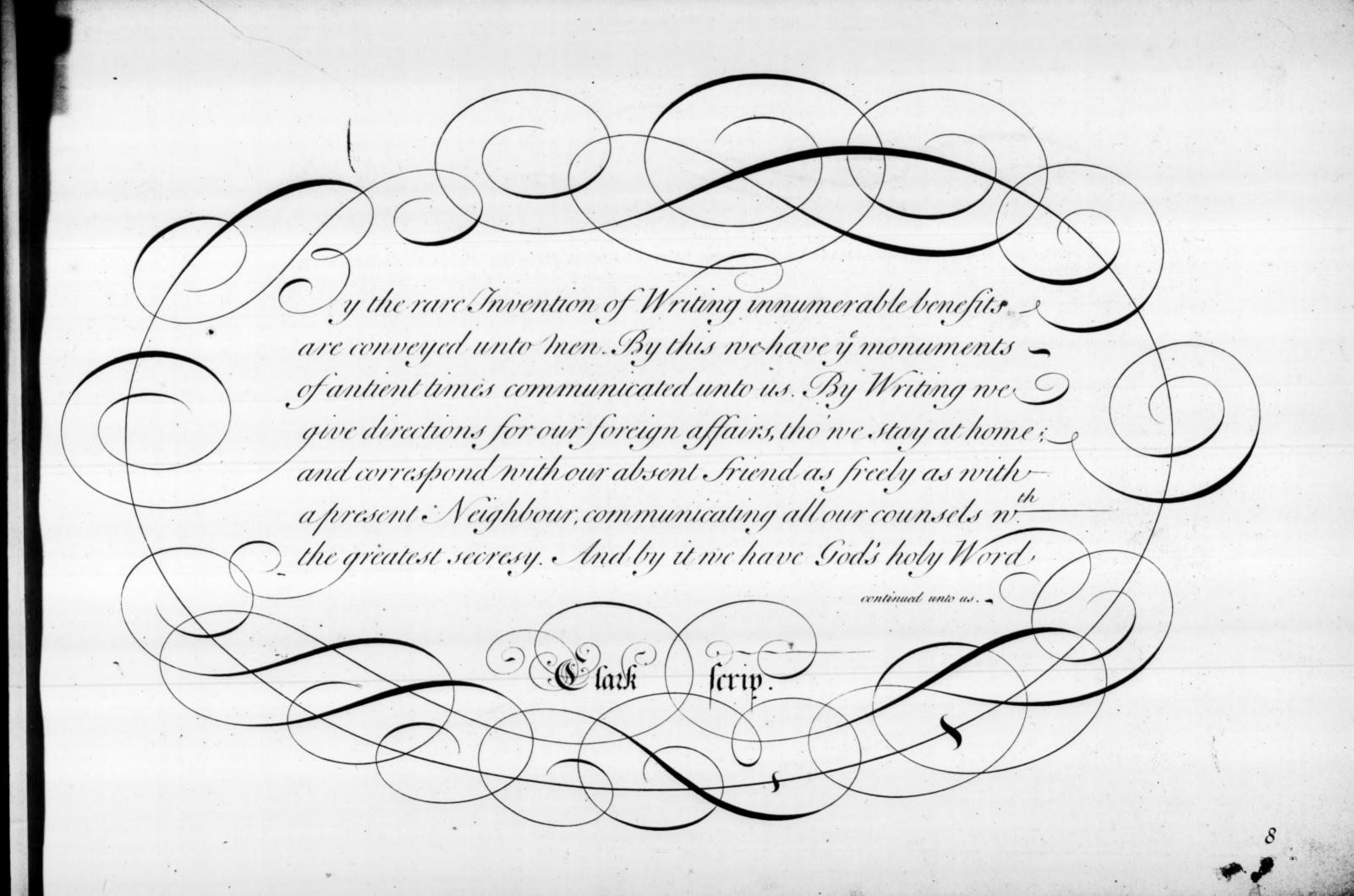
1BCDDEEFFGHIRLMN ltuyrnmceoxsom/fliadbogphyykkhadogzo Education either makes or marrs us; and Governments, as well as private Families, are concerned in the Confequences of it min abode ffghikllmnophgrsfstttuv vixyyz in MNOPERSTUPWILLECS .1234567890.

The multitude is more taken w.appearance () than reality; for the noise and glitter of a vain Pretender shall excite their attention, and flash upon their weakness, at an irrefistable rate; while the modest understanding man passes unregarded, and is often the object of their Contempt. innuexahin

OBUBUIDANO) Be very cautious in commending your Self; for He, who is continually entertaining his Companions with Commendations of himself, discovers a weak Understanding, and is ever the Object of Contempt and Ridicule to men of Senfe and Judgment. Slark sor

emo mortalium omnibus horis Sapit; nam sapiente simi homines nonnunquam capi untur blanditus malorum hominum;quam suaviter malevolentifsimi homimculi caput tibi demulcebunt, dum codem momenta manibus pedibusque, ut auunt, conantur id tibi comminuere!abcdefghikllmnopgrsßtuvwxyz.





a connoifsance de Soimème est le commencement de l'amandem. Hyades monstres d'impertinence, qui sont tantêt d'une humeur tantêt d'une autre, et changent de Sentimens comme d'humeur His s'engagent à des chofes toutes contrairers, se laifsent toujours entrainer à l'impétuosité de ce debordoment civil, qui ne corrompt pas sculement la volonte mais encore la connoifsance et le jugem? C'est la marque d'une rich fonds de Scavoir prevenir et corrigerson humeur, d'autant que c'est une maladie d'esprit, où le Sage doit se gouverner comme dans celle du corps. Toannes Clark sorip.

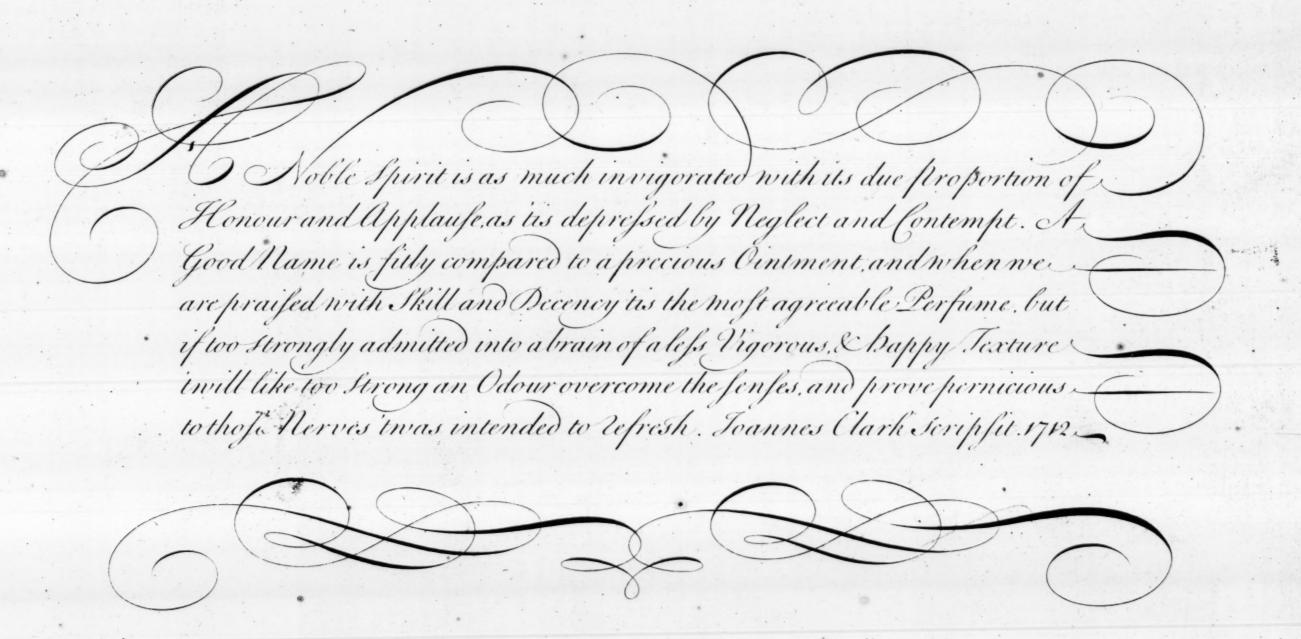
Dow sublime a thing is it to live by Faith, and not by Senfe? To depend upon a promife of things unseen, under a thousand a discouragements and Temptations to Infidelity? To submit our understandings with a becoming humility to Mysteries that are interely above them; our Wills to the divine Lleasure and disposal; and make it our delight to do, and to, be in all cases, just what infinite Wisdom shall think fit to determine: (dark scr. 1712.)

a Londres le 22. Fev. 1711/2ermettez moy quen Pous remerciant tres humblement de la peine qu'il Pous a pleu de prendre pour L'execution et accomplissement de la convention que say faite auec M' de fustaumounant Je Vous importune encore d'une seconde prieredele voir et de tirer de luy le confentement qu'il est tenu me fournir. Pous me obligerez d'autant plus a demeu--rer comme fe fuis ,

Sondon 3. June 1712 Do Il rite à Good Hand is a fine Accomplishment, and is as ufeful to the Gentleman and Scholar, as the man of Bufinefs; for as a Graceful manner of Speaking gives a Lustre to Good Senfe , so a Bad Hand, like a Stammering Longue, very often obscures it . Wherefore Jur; since You are endeahouring to fullivate the mind of your Son with Gentlemanlike Qualifications, Suffer him not to neglect that of Writing well; and the tis not likely, he may want it for a maintenance, yet let him not defer it till very late, as if it were to be attained in a few Days; but See that he constantly imploy some part of his Sime under the fare of a Judicious Master, till he be Confirmid in a Free, and forrect way of Writing . Jam. Jo Very humble Servant Tohn Clark



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eccived 6. May 1712 of M'Charles Torriano twenty five pounds in full for the difference of two thousand five hundred pounds Bank Stock Harmer. romife to pay to M'William Gullummereaux or Order on demand three hundred ninety nine pounds nineteen shillings and six pence Value Tecd-= 399:19:6. Norwich 25. April 1712. It six days sight pay to Ill 'Seremiah Simons or Order thirty nine pounds ten Shillings latue reed & place it to Oce as f Advice from Do M'Samuel Jones Jour humble Servant
Merch'in London: John Smithson.

Meff. Norman and Fox Leafe to pay to M' Thomas Whittingham or Bearer on demand three hundred twenty nine pounds four Shillings & six pence June 25.1712. D: Lomlinson London 26 June 1712 for 500 f str at 37 S4d flem. Hot Usance pray pay this my fecond Bill of Exchange my first not being yet paid,unto MV Samuel Rimmenton or Order five hundred pounds She at 37. Sad flem. G. L str. for Value rect of M John Jones & put it to Occo. of Hourhumble Serv! SoM Simon Vennereaux Merch in Rotterdam eceived 27 July 1712 of M'George Bickham Jun'the Sum of One hundred. Twenty four pounds thirteen shillings & six pence in full of all Account

Thomas Sinchy Rotterdam 31. May 1712. ours of the 12. Cour, is before me and in a very short time I will certainly Answer Yo Expectations . Inclosed is the Acc, of Sales of 50 hhats of Tobac. Recd & the Virginia Mexchant Cap. Humphry Sommexton Command! which Thope will be to you fastion If any mistake happens it shallbe carefully Rectified . Thave Temitted You 150 & flem, in pof the Ballan due to You on the last Aco, by Cornelius Van Mannim's Bill of Exch!, on Robert Johnson payable at Usance to Yo Selfor Oxder Exch J. at 36:7 dft _ Please to draw Yo bill on me for the rest & it shall have due Hon! from I Wo'most obliged humb. Sexv. () (Manno)

M'John Williams) London 19th June 1712. nelofed is Invoice and Bill of Lading for thirty hhats of Lobacco ship'd on board the Richard and Thomas Cap Samuel Normanneaux Comm. Also Twenty D, Shipid on board the Virginia Merch Cap Rob. Morge Command which Thope will arrive safe and to a good Market. Thave according to Yours of the 2 Inst. drawn on You a Bill for 200 L str. payt, at Usance to Marmaduke Waterman or Order Exch! at 37. 16d flem. Which I desire You to Honour as usual, and You'll very much Oblige OM The humble Servant (A) (R. Dunn.)

Jondon 28. Sept 1712 ou pals too great a Complement on my Judgment, when you defire my Advice concerning the Education of yo Son J muft indeed admit it a Matter of extraordinary moment to give a Youth of so capacious a Genius an advantageous Education but certainly the same prudence and penetration that accompany your other undertakings will not fail to lead you to make ufe of the best Masters; and I know you have Generofity enough to reward their merits. What advice can you then want from ! -Thur mest humble Serv () Darbedor.

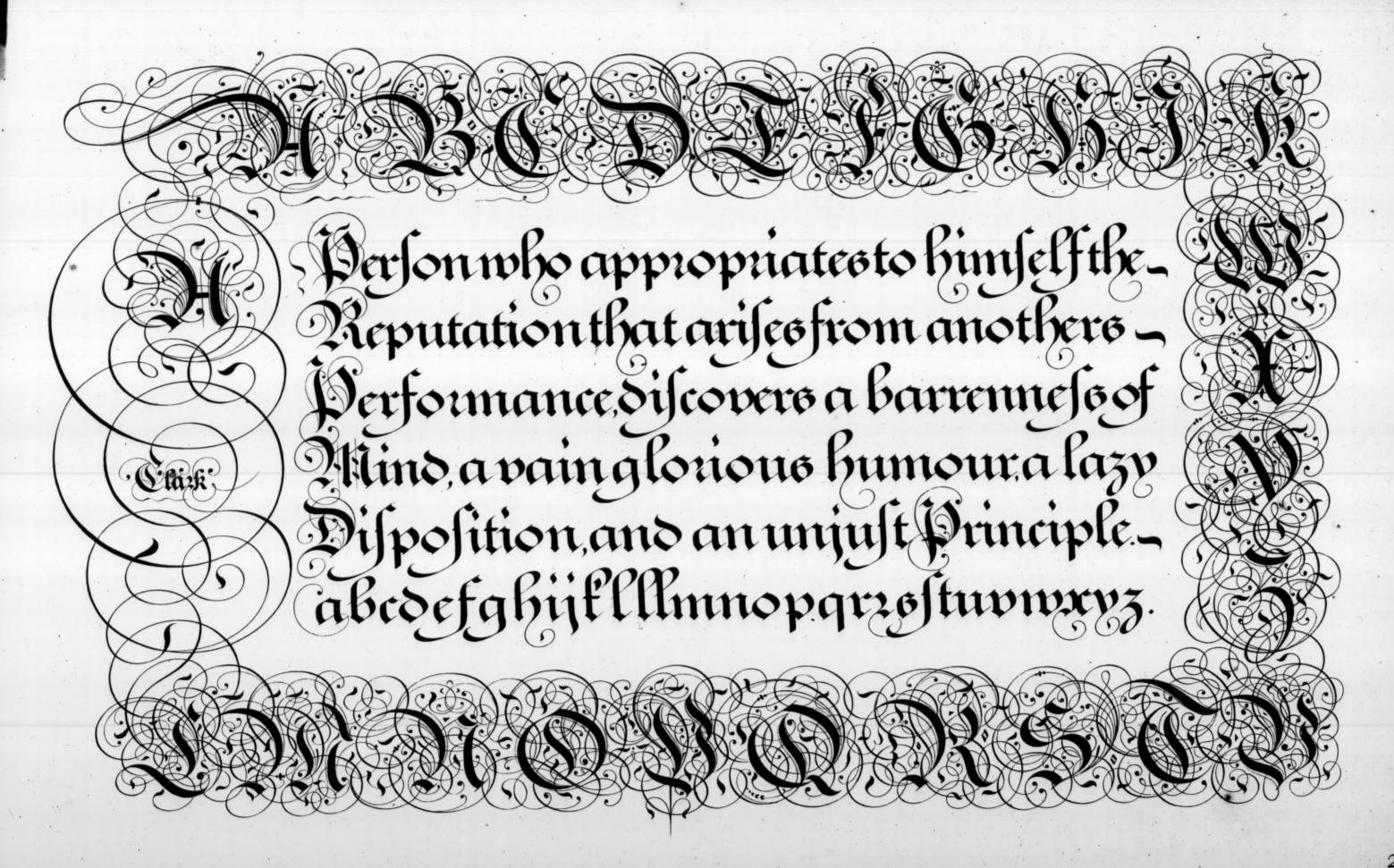
Aaammum. Bbbeamme. Cececodginn. Ddduummi. Ecciaammui. If forfuffeni. Gggeeommr. Hhhhbgim. Tujemmen. Kkkirkeco. Hark. Illimmecoi. Mommon. Nonmonn. Occadelurs. Pepeconno. Lequemmma. Rommeron. Seefseamm. Titterrethth. Unummean. Preerreemn. W wweeaai. Exxuummi. Yyyeammis. Zzzzzow.

do continually grow weaker and less serviceable to them that use them; whereas Integrity is of lasting ufe, and the more any man practifeth it, the stronger it grows, and the greater service it does him, by confirming his Reputation, and encouraging those with whom he has to do, to repose the greater trust, and considence in him. -Tincerity is the best Character that can be given any man . imm

I he world is grown so full of Difsimulation and Compliment, that Mens " words are hardly any signification of their thoughts, and if a man measures his words by his heart, and speaks as he thinks, and expresses not more kindness for every man, than men usually have for any man, he can hardly escape the Confure of Rudenels and want of breeding. John Clark scrip . 3712. As great and exalted Spirits undertake the pursuit of hazardous actions for the good of others, at the same time gratifying their Passion for Glory so do worthy minds in the domestick way of Life deny themselves many Advantages to Satisfy a generous -Benevolence which they bear to their Friends opprefied with Diftrefses and Calamities. amabemmend memme finffmmgmhmimkmllmmnem femgurmest fimumvnemyz. O Bee Man De Bei

Jonaton 25 Novemb. 1712. the firudent Education you have bestow'd upon your Daughter, is worthy y Imitation of our whole Sex: For your Care has not only been to make her taking to the Eyes& Carby Musick, Singing, and Dancing, but you have also successfully Endeavourd, that her Conversation should be equally acceptable to the knowing, and the virtuous of both Sexes. So that her Good Senfe is as much admired, as her other Accomplishments are Envied: Among which y of Writing well is not the least to be Valued for by means of that Excellent Qualification she can Entertain her absent, as well, as her present Friend; as has been Experienced by her Admirer, and To Felicia Fox





MaBbec Steffeng Bhijnkt Lington

Acanın Bbbini Cirinin Donud Pinanın.
Ettinanit Ifffini Eyygin Ishkinin İytinini.
Ikhikma Illinin Minina Minan Ocomini.
Poppan Zanıng Kızının Ifstosoi Ettthini.
Donum Mouni Xxxoni Yyyoim Zzzınıncı.

Clark

Calliditad potinid quam Sapientia est appellanda per um étiam aminmo paratud ad per itulium si - sua tupiditaté non philitaté tomuni impellitur audatia potinid nomén habéat quam fortitudimid.

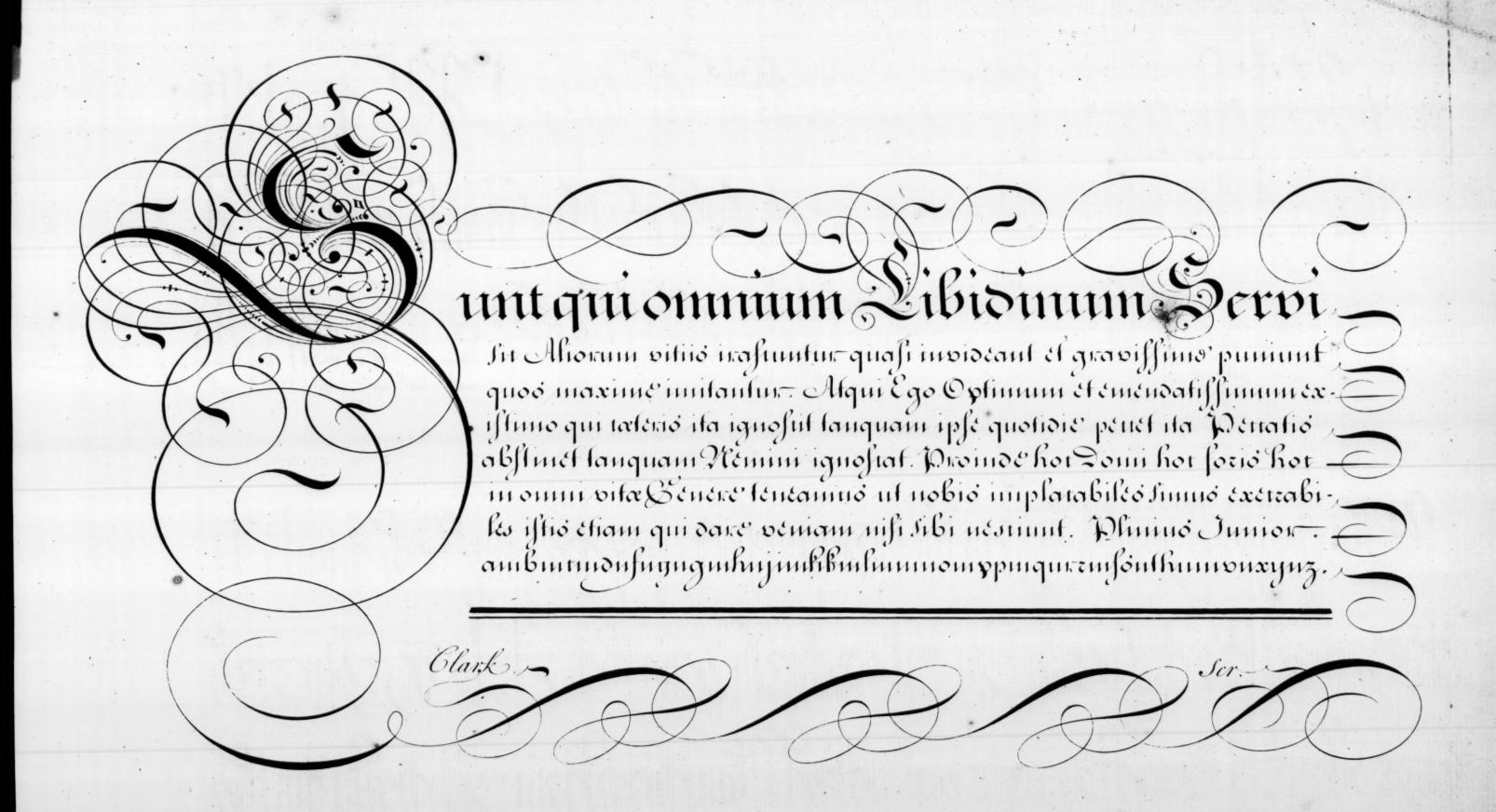
An Do Pp. Rq. Krr. Sto. Et. Qu. Www. Expy33.

Ser.



I William Jemminyo of the parish of Christ Churth London— Tallow Chandler being mindful of the Frailty and Mortality— of human Hature and that it is appointed for all men ome to die— but tous idering the uncertainty of the func thereof being of sound— It ind Memory and Understanding Do therefore make this my— last Will and Testament in manner and form following that is— to say first and principally I to must my Joul to the — Almighty Godymy Body to the Earth there to be detently buried— attording to the Distriction of my Executors hereafter Hamed.—





BULLENEZ Oran Mart top by Blundhand Childen of the partition of the partit

Agunt gen daga antipa en de propara de printe
Clark ser.

Ha Bb Ern Do Leee ffff Bum hhim kf III Mm Anx Doodbyp Aggas Krzz Dis Bitt Duv Ww Xxx Vy Zz. Hs it is nevertoos soon to be good, so it is nevertoo late to amens.

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Bello (prepadalar Appostation objeque autopunds pollar) un this thousang conference of angige alung ununden **

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